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# Characterization of insulin-loaded alginate nanoparticles produced by ionotropic pre-gelation through DSC and FTIR studies

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## Abstract

Insulin-loaded nanoparticles were prepared by ionotropic pre-gelation of alginate with calcium chloride followed by complexation between alginate and chitosan. The influence of the pH and stoichiometry relationship between polyelectrolytes providing individual particles with a nano-scale size was assessed by photon correlation spectroscopy (PCS) and scanning electron microscopy (SEM). Insulin-polyelectrolyte interactions at varying pH and polyelectrolytes stoichiometry were assessed by differential scanning calorimetry (DSC) and Fourier-transform infrared (FTIR) studies. Individual and smaller sizing nanoparticles, around 800 nm, were obtained at pH 4.7 with an alginate:chitosan mass ratio of 6:1. Thermograms of insulin-loaded nanoparticles originated shifts on same unloaded nanoparticle peaks and suggested polyelectrolytes-protein interactions at pH around 4.5–5.0. FTIR spectra of insulin-loaded nanoparticles showed amide absorption bands characteristic of protein spectra and revealed the formation of new chemical entities. © 2006 Elsevier Ltd. All rights reserved.

Keywords: Alginate; Chitosan; DSC; FTIR; Insulin; Nanoparticles

## 1. Introduction

Nanoparticles made of polyelectrolytes complexation have shown potential for use as drug delivery systems. Polyelectrolyte complexes (PEC) are formed when oppositely charged polyelectrolytes are mixed and interact via electrostatic interactions. Chitosan and alginate are polycation and polyanion polyelectrolytes, respectively, that can be used to form a polyelectrolyte complex and to deliver proteins (Sarmento et al., in press), peptidic drugs (Coppi, Iannuccelli, Leo, Bernabei, & Cameroni, 2001) and DNA (Douglas & Tabrizian, 2005).

The interaction between alginate in dilute solution with  $Ca^{2+}$  occurs at a certain ion concentration (Rajaonarivony, Vauthier, Couarraze, Puisieux, & Couvreur, 1993). A pregel state results with stirring, avoiding the gel point and

forming a continuous system. Subsequent addition of an aqueous polycationic solution (chitosan) results in a polyelectrolyte complex, stabilizing the alginate pre-gel nucleus into individual sponge-like nanoparticles (Sarmento, Ribeiro, Veiga, Neufeld, & Ferreira, 2005).

Many studies have been published on individual chitosan-alginate systems (De & Robinson, 2003; Lee, Park, & Ha, 1997). Although parameters such as the molecular weight, temperature, and pH have been studied to some extent, most of these studies are performed under specific and limited pH and stoichiometric conditions. Few attempts have been made to compare the properties of complexes formed between chitosan and alginate with and without protein and to rationalize the results in terms of the molecular properties of the protein-containing complexes.

The use of polyelectrolyte complexes as protein delivery systems may result in an overall higher level of electrostatic interactions due to the presence of protein. The control of

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particles size remains a main challenge but the retention of biological activity of encapsulant has been reported (Silva, Ribeiro, Figueiredo, Goncalves, & Veiga, 2006).

Differential scanning calorimetry (DSC) can be used to characterize the thermal behaviour of polyelectrolytes and biomolecules which is correlated to their structure, hydrophilic properties and association state. It is based on the heat capacity of the sample as a function of the temperature. It is possible in one experiment to obtain the complete temperature profile of the Gibbs energy change associated with the loss of water in polymers, with the denaturation process in proteins and with depolymerization at high temperatures. Shifts of exothermic and endothermic peaks are usually associated with interactions between drugs and polymer (Borges, Borchard, Verhoef, Sousa, & Junginger, 2005; Ribeiro, Silva, Ferreira, & Veiga, 2005; Wong, Chan, Kho, & Heng, 2002).

Fourier transform infrared (FTIR) analysis has also been proposed to examine interactions between polyelectrolyte complexes (Dupuy, Arien, & Minnot, 1994; Ribeiro et al., 2005).

With these series of experiments it was intended to monitorize the complexation of contrary charged polyelectrolytes as insulin nanoparticulate carriers. Systems resulting from complexation of polyelectrolytes at varying pH and stoichiometric relationship between polyelectrolytes were lyophilized, and analyzed by DSC and FTIR to verify interactions between polyelectrolytes and between polymers and insulin.

# 2. Materials and methods

Low viscosity sodium alginate with a low guluronic content ( $F_G = 0.39$ ), low molecular weight (MW) chitosan ( $\approx$ 50 kDa) and calcium chloride were purchased from Sigma (Oakville, Canada). Alginate solution was prepared in deionized water (Milli-Q<sup>®</sup>) overnight under magnetic stirring and chitosan sample was dissolved in 1% acetic acid solution in deionized water followed by filtration by using a Millipore #2 paper filter and stored at 4 °C. Human zinc–insulin crystal was a gift from Lilly Farma, Portugal.

## 2.1. Nanoparticle preparation

Alginate/chitosan nanoparticles were prepared in a twostep procedure based on the ionotropic pre-gelation of polyanion with calcium chloride followed by polycationic crosslinking through a protocol earlier described (Rajaonarivony et al., 1993), modified according to ideal pre-gelation stoichiometric ratio and time of drug association (Sarmento et al., 2005). Thus, 7.5 ml of 18 mM calcium chloride solution was dropped for 60 min under 800 rpm into a beaker containing 117.5 ml of a 0.063% (w/w) alginate solution. An amount of insulin equivalent to 200 UI was mixed with the alginate solution before calcium chloride addition to provide an alginate pre-gel. Then, 25 ml of different concentration (0.05–0.09%, w/w) chitosan solution was added dropwise into the pre-gel over 120 min. The pH of alginate and chitosan solutions was initially set to 4.9 and 4.6 to provide a colloidal dispersion with final pH of 4.7, but further modified to provide a final pH of 4.2 and 5.2. Nanoparticles were held with an additional stirring for 30 min to improve curing, and separated by centrifugation (20000g/45 min) at 4 °C.

# 2.2. Nanoparticle characterization

#### 2.2.1. Morphology

Nanoparticles granulometry was assessed by PCS using a Malvern Zetasizer and Scattering Particle Size Analyzer (Malvern Instruments, UK). A sample of 5 ml was gently shaked, placed into analyzer chamber and measured. Collective 10 readings were performed three times on a sample of particles at 25 °C with a detection angle of 90°.

Nanoparticulate systems morphology such as shape and occurrence of aggregation phenomena, was studied by scanning electron microscopy (SEM). Samples of nanoparticles were mounted on metal stubs, gold coated under vacuum and then examined on a JEOL JSM-840 SEM (10 kV, Japan).

#### 2.2.2. FTIR analysis

IR-spectra were obtained using a Bomem IR-spectrometer (Bomem, Canada). Samples were lyophilized, gently mixed with 300 mg of micronized KBr powder and compressed into discs at a force of 10 kN for 2 min using a manual tablet presser (Perkin Elmer, Norwalk, USA). For each spectrum a 256-scan interferogram was collected with a 4 cm<sup>-1</sup> resolution in the mid-IR region at room temperature. Insulin spectra were obtained according to a double subtraction procedure (Dong, Huang, & Caughey, 1990) and insulin-free systems and water vapor spectra were collected under identical conditions for blank subtraction. All samples were run in triplicate and the data presented are the average of the three measurements.

# 2.2.3. DSC analysis

Thermograms were obtained using a Shimadzu DSC-50 system (Shimadzu, Kyoto, Japan). Samples were lyophilized, 2.0 mg of lyophilized powder crimped in a standard aluminium pan and heated from 20 to 350 °C at a heating constant rate of 10 °C/min under constant purging of nitrogen at 20 ml/min. All samples were run in duplicate.

# 3. Results and discussion

Particle size is determinant in mucosal and epithelial tissue uptake of particles and in the intracellular traffic of the particles (Panyam & Labhasetwar, 2003). Drug carriers sizing few microns have shown higher potential as oral delivery systems of proteins and peptides (Chen & Langer, 1998). Granulometric distribution of chitosan–alginate nanoparticles depend on concentration and molecular weight of both polyelectrolytes, and conditions of mixing (Sarmento et al., in press). Besides, protein encapsulants have shown an increasing size effect on nanoparticulate carriers made of polyelectrolytes complexation. The effect of chitosan to alginate mass ratio on particle size showed an increase of size from 764 to 2209 nm with decreasing chitosan to alginate mass ratio from 6:1 to 3.3:1. (Table 1). These relationships provide a processing window for manipulating particles in both nano and microsize range and optimizing the nanosize for intended applications. Also, nanoparticle size appears to present a relatively narrow distribution according to values of SD obtained and as displayed in Fig. 1.

The effect of pH on nanoparticle size is shown in Table 2. The pH range was chosen to allow contrary charges of polyelectrolytes in order to provide the formation of nanoparticles. The decrease of pH from 5.2 to 4.7 slightly decreased the mean particle size of obtained nanoparticles, but the opposite effect was observed by decreasing the pH from 4.7 to 4.2 since the mean size of particles significantly increased when pH of aqueous solution reached values around 4. It is believed that at this pH range, alginate approaches its  $pK_a$  values, the first of guluronic acid around 3.7 (Haug, 1964), and a significant part of it starts precipitating and aggregating, which may contribute to increase the particle size mean value measured by PCS.

Table 1

Characterization of alginate/chitosan nanoparticles produced at pH 4.7 in terms of mean size ( $\pm$ SD) as a function of alginate/chitosan mass ratio (n = 3)

Alginate:chitosan mass ratio	Mean size (nm)		
6:1	$764\pm76$		
4.3:1	$797\pm48$		
3.3:1	$2209\pm496$		

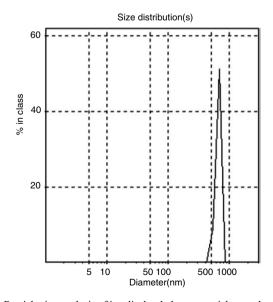


Fig. 1. Particle size analysis of insulin-loaded nanoparticles produced with alginate:chitosan mass ratio of 4.3:1 at pH 4.7.

Fig. 2 shows the SEM images of the chitosan–alginate particles. Nanoparticle surface showed an irregular shape and morphology related to a generic spherical shape.

Table 3 presents the endothermic and exothermic peaks and enthalpies associated with each peak for insulin, alginate, chitosan, physical mixtures, and nanoparticles obtained by complexation of polyelectrolytes at pH 4.7. Also, the thermogram of insulin-loaded alginate/chitosan nanoparticles is summarized.

In Fig. 3 we can see the thermograms of alginate and chitosan which show initial endothermic peaks at 86.6 and 62.0 °C and higher exothermic peaks at 247.8 and 311.0 °C, respectively. Endothermic peaks are correlated with loss of water associated to hydrophilic groups of polymers while exothermic peaks resulted from degradation of polyelectrolytes due to dehydration and depolymerization reactions most probably to the parcial decarboxilation of the protonated carboxylic groups and oxidation reactions of the polyelectrolytes (Mimmo, Marzadori, Montecchio, & Gessa, 2005; Soares, Santos, Chierice, & Cavalheiro, 2004; Zohuriaan & Shokrolahi, 2004). Thermogram of alginate/chitosan physical mixture show a broader endothermic peak at 76.7 °C, which probably represents the coalescence of both isolated endothermic polymer peaks and exothermic peaks at 250.4 and 309.6 °C resulted from individual contribution of alginate and chitosan, respectively.

Table 2

Characterization of alginate/chitosan nanoparticles produced with alginate:chitosan mass ratio of 4.3:1 in terms of mean size ( $\pm$ SD) as a function of system's final (n = 3)

pH of nanoparticle production	Mean size (nm)
4.2	$2858\pm376$
4.7	$797 \pm 48$
5.2	$1062\pm210$

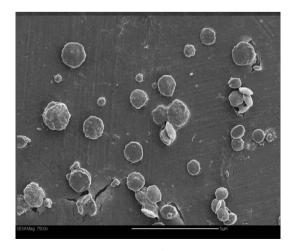


Fig. 2. SEM micrographs of alginate/chitosan nanoparticles produced with alginate:chitosan mass ratio of 4.3:1 at pH 4.7.

Table 3

Peak temperatures and enthalpy	changes in the DSC therm	ograms collected from insulin.	, polysaccharides, physical	mixtures, and nanoparticles

Sample	Temperature (°	$\Delta H (J/g)$		
	Onset	Peak	Endset	
Alginate	37.5	86.6	128.0	-143.2
-	212.2	247.8	266.1	64.6
Chitosan	30.0	62.0	108.5	-578.5
	279.8	311.0	329.8	23.0
Alginate/chitosan physical mixture	32.8	76.5	116.4	-387.2
	231.8	250.4	263.4	159.2
	290.2	309.6	324.5	59.5
Insulin	48.1	62.3	72.3	-22.1
	72.3	83.0	95.2	-27.4
	192.6	251.1	266.6	54.3
Alginate/insulin pregel	45.3	73.2	111.7	-218.4
	224.8	249.4	267.9	277.6
Alginate/chitosan nanoparticles	39.0	76.5	121.0	-324.9
	227.2	287.7	287.7	48.0
Insulin-loaded alginate/chitosan nanoparticles	36.2	72.9	108.5	-210.5
- *	206.2	281.8	281.8	67.1

Unloaded and insulin-loaded nanoparticles were obtained by chitosan/alginate complexation at pH 4.7 and mass ratio of 4.3:1.

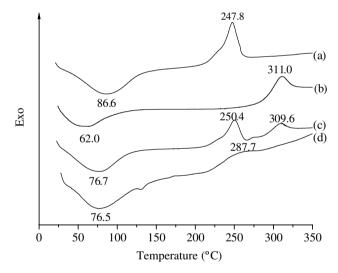


Fig. 3. Thermograms of (a) alginate at pH 4.9, (b) chitosan at pH 4.6, (c) chitosan/alginate physical mixture, and (d) alginate/chitosan nanoparticles produced at pH 4.7.

It could be seen that the peaks of the complexes were shifted from those of physical mixture. Peaks of physical mixture appeared to be combinations of each material but they are different from those of nanoparticles probably because complexation of polyelectrolytes resulted in new chemical bonds. Exothermic peak of alginate/chitosan nanoparticles was registered at 287.7 °C, an intermediate and broader peak value compared with isolate polyelectrolytes, which was interpreted as an interaction between both components.

Thermograms of alginate/chitosan nanoparticles prepared at three different pH environments, are shown in Fig. 4.

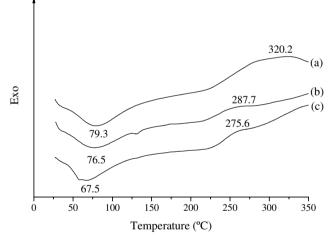


Fig. 4. Thermograms of alginate/chitosan nanoparticles produced at (a) pH 4.2, (b) 4.7, and (c) 5.2.

Both endothermic and exothermic peaks shifted to higher temperature values when pH of nanoparticles preparation was decreased from 5.2 to 4.2. It can be realized that at lower pH resulted higher stability of complexes, thus more energy was required to remove residual water adsorbed to nanoparticles (also endothermic peak shifts to higher value), and less energy was released by braking ionic interactions and during nanoparticle thermal decomposition (also exothermic peak shift to higher value).

The pK values of mannuronic acid (M) and guluronic acid (G) of alginate chain are  $pK_M$  3.38 and  $pK_G$  3.65, respectively (Haug, 1964) and the pK value of chitosan is ~6.3 (Berger et al., 2004). It was also found that amine groups of chitosan polymer had more affinity to M residues than G residues of alginate (Dupuy et al., 1994). The algi-

nate used for these experiences is a high-M ( $F_{\rm M} = 0.61$ ), which means that overall pK of alginate is close to p $K_{\rm M}$  and maximum ionic interaction between alginate and chitosan is attained at lower pH as compared to a high-G alginate. Also, alginate gel is shrinked at lower pH values and a reduction of the pore size of alginate matrix can be achieved (Gombotz & Wee, 1998), specially in the case of low G content alginate used in the present work that acquire highest shrinkage properties. Therefore, at pH 4.2 it is possible that nanoparticles presented a stronger robustness that at pH 4.7 and more that pH 5.2, as analyzed. The interaction between alginate and chitosan is known to be pH-dependent and stronger complexes were also obtained at pH around 4.5–5.0 (Lee et al., 1997; Liu et al., 2004).

The effect of alginate:chitosan mass ratio on the nanoparticles was also evaluated through calorimetry and depicted in Fig. 5. By increasing the final amount of chitosan on nanoparticles weight, it was observed an increase of the value of exothermic peak. Nanoparticles produced with alginate:chitosan mass ratio of 6:1, 4.3:1, and 3.3:1 presented an exothermic peak at 270.1, 287.7, and 337.7 °C, respectively. However, the increasing effect of final amount of chitosan on the value of initial endothermic peak was less evident than the one observed for the influence of pH. The results obtained could lead to the assumption that decreasing alginate: chitosan mass ratio by increasing initial chitosan mass on nanoparticles originated different degree of interaction between polymers, suggesting the obtention of more stable polyelectrolyte complexes with a higher amount of chitosan.

The thermogram of zinc-insulin showed two endothermic peaks at 62.3 and 83.0 °C and a tiny and broad exothermic peak at 251.1 °C. This thermogram pattern of insulin is in agreement with other reported in literature (Jorgensen, Weert, Vermehren, Bjerregaard, & Frokjaer, 2004; Pikal & Rigsbee, 1997). This biphasic denaturation

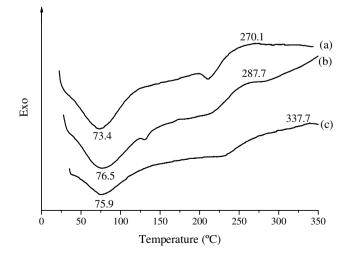


Fig. 5. Thermograms of alginate/chitosan nanoparticles produced with alginate:chitosan mass ratio of (a) 6:1, (b) 4.3:1, and (c) 3.3:1.

of the zinc-insulin complex is a result of the coupling between insulin denaturation and zinc binding equilibria. Comparing to zinc-free insulin, the endotherm of insulin hexamers involves both dissociation and unfolding, whereas the endotherm of zinc-free insulin does not show dissociation behaviour (Huus, Havelund, Olsen, van de Weert, & Frokjaer, 2005). Figs. 6 and 7 represent the thermal differences of alginate pre-gel and alginate/chitosan nanoparticles, respectively, before and after insulin entrapment.

The two endothermic peaks associated to insulin which are attributed to denaturation process and water loss, became indistinct and transformed themselves into a single peak after insulin entrapment into the alginate pre-gel and alginate/chitosan nanoparticles. Insulin-loaded systems reached this endothermic condition at lower temperature values comparing to unloaded nanoparticles, thus an interaction between the protein and the polyelectrolytes

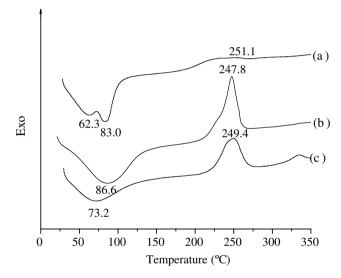


Fig. 6. Thermograms of (a) insulin, (b) alginate at pH 4.9, and (c) insulinloaded alginate pre-gel.

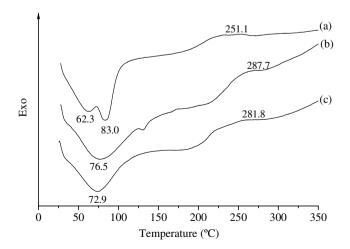


Fig. 7. Thermograms of (a) insulin (b) alginate/chitosan nanoparticles, and (c) insulin-loaded alginate/chitosan nanoparticles produced at pH 4.7.

could have occurred. Also, comparing exothermic peak of insulin-loaded alginate/chitosan nanoparticles to the one obtained with unloaded nanoparticles, the former started at lower temperature, which is a possible evidence of the presence of insulin once its decomposition started at lower temperature 251.1 °C when comparing to unloaded nanoparticles (Table 4).

In order to examine the relationship between components of nanoparticulate systems, preliminary concerns were taken over polyelectrolytes interactions and insulin entrapment. It is well established that the carboxyl group  $(-COO^-)$  of the anionic polymer may interact with the amino group  $(-NH_3^+)$  of chitosan and form an ionic complex between the two compounds (Ribeiro et al., 2005). As a result, there are changes in the FTIR spectra in the absorption bands of the amino groups, carboxyl groups, and amide bonds.

Fig. 8 represents FTIR spectra of pure alginate, chitosan, and alginate/chitosan nanoparticles.

We can see alginate carboxyl peaks near  $1613 \text{ cm}^{-1}$ (symmetric  $COO^{-}$  stretching vibration) and 1415 cm<sup>-1</sup> (asymmetric COO stretching vibration) broaden and slightly shifted from 1613 to 1610 and 1415 to 1414 after complexation with chitosan. The FTIR spectrum of chitosan also shows a peak of amide bond at 1641 cm<sup>-1</sup> and a strong protonated amino peak at  $1569 \text{ cm}^{-1}$  because it is obtained from partial *N*-deacetylation of chitin. However, both peaks were similarly shifted by few cm<sup>-1</sup> after complexation with alginate, the amide peak into singlet band at  $1610 \text{ cm}^{-1}$  and the amino peak to  $1534 \text{ cm}^{-1}$ . Observed changes in the absorption bands of the amino groups, carboxyl groups, and amide bonds can be attributed to an ionic interaction between the carbonyl group of alginate and the amino group of chitosan (Ribeiro et al., 2005). In addition,

Table 4

Peak temperatures and enthalpy changes in the DSC thermograms collected from nanoparticulate complexes obtained with a varying stoichiometry of alginate/chitosan at varying pH

Sample	Temperature (°C)			$\Delta H (J/g)$
	Onset	Peak	Endset	
Alginate: chitosan mass ratio 4.3:1				
pH 4.2	41.9	79.3	125.5	-374.2
	233.8	320.2	320.2	128.2
pH 4.7	39.0	76.5	121.0	-324.9
	227.2	287.7	287.7	48.0
pH 5.2	43.95	67.5	111.2	-306.5
	229.7	275.6	275.6	32.11
Alginate/chitosan nanoparticles pH	4.7			
Alginate:chitosan mass ratio 6.0:1	44.6	73.4	112.9	-448.1
	224.0	286.8	292.8	89.55
Alginate:chitosan mass ratio 4.3:1	39.0 227.2	76.5 287.7	121.0 287.7	$-324.9\\48.0$
Alginate:chitosan mass ratio 3.3:1	39.2	75.9	101.2	-200.9
	305.5	337.7	346.8	8.73

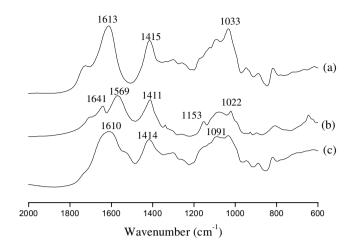


Fig. 8. FTIR spectra of solid (a) alginate, (b) chitosan, and (c) alginate/ chitosan nanoparticles produced with alginate:chitosan mass ratio of 4.3:1 at pH 4.7.

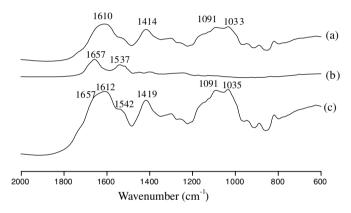


Fig. 9. FTIR spectra of solid (a) alginate/chitosan nanoparticles, (b) insulin, and (c) insulin-loaded alginate/chitosan nanoparticles produced with alginate:chitosan mass ratio of 4.3:1 at pH 4.7.

the peak absorbance of amino groups of chitosan at  $1153 \text{ cm}^{-1}$  was also present after complexation and absent in alginate. Similar observations were noted previously (Mitrevej, Sinchaipanid, Rungvejhavuttivittaya, & Kositchaiyong, 2001). These results suggest an effective interaction between polymers and seem to be in agreement with the stoichiometric ratios between them indicating a prevalence of alginate in the final blend.

The introduction of insulin into nanoparticles was also investigated by FTIR analysis of insulin-loaded nanoparticles. The obtained spectra are represented in Fig. 9 and revealed two shoulders on the nanoparticles absorption bands in the Amide I ( $\sim 1650 \text{ cm}^{-1}$ ) and Amide II ( $\sim 1540 \text{ cm}^{-1}$ ), which are characteristic of protein spectra. The insulin monomer contains many ionizable groups, due to six amino acid residues capable of attaining a positive charge and 10 amino acid residues capable of attaching a negative charge (Brange, 1987). These properties are, therefore, possibly responsible for the entrapment of insulin into alginate/chitosan nanoparticles.

## 4. Conclusion

DSC and FTIR were successfully used to characterize the nanoparticulate systems made up by polyelectrolyte complexes. Shifts on endothermic and exothermic peaks and shifts on maximum infrared peaks observed between individual polyelectrolytes and final nanoparticle carriers were understand as ionic interactions which led to the formation of new chemical entities with different thermal and absorption properties. Additionally, insulin entrapment also originated small shifts on same nanoparticle peaks, a clear influence of the protein on final formulation as an entrapped drug.

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